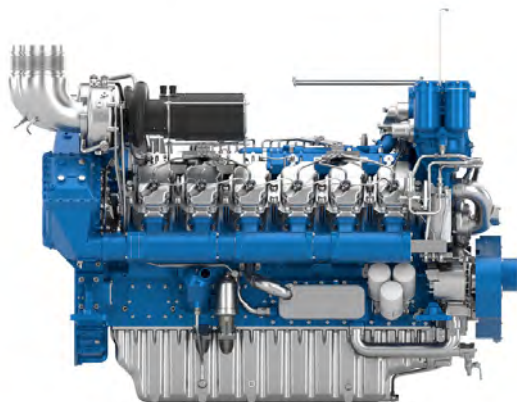


12M33.2

Mechanical injection diesel engine



Number of cylinders	12
Bore and stroke (mm)	150 X 185
Total displacement (L)	39.2
Cylinders	V12
Engine rotation	Counter clockwise
Idle speed	650
Flywheel	18"
Flywheel housing	SAE 0

Rated power

Duty	kW	HP	RPM	Fuel consumption			IMO
				Optimum value	Rated power		
				g/kWh	g/kWh	l/h	
P1	956	1300	1800	213	226	257	II
P2	1029	1399	1800	203	210	257	II
P2	1104	1501	1800	204	209	275	II

	P1	P2	P3
Application	Unrestricted Continuous	Heavy	Intermittent
Engine load variations	Very Little To None	Continuous	Important
Average Engine load factor	80-100%	30-80%	50%
Annual working time	More Than 5000 H	3000 -5000 H	1000 - 3000 H
Time at full load	Unlimited	8h Each 12h	2h Each 12h

P1 Continuous Duty

- Deep sea trawlers
- Shrimps trawlers
- Sea going tug boats
- River tug boats
- Push boats
- Freighters
- Dredges
- LCT
- Ferries

P2 Heavy Duty

- Deep sea trawlers
- Shrimps trawlers
- Sea going tug boats
- River tug boats
- Push boats
- Freighters
- Dredges
- LCT
- Ferries

P3 Intermittent Duty

- Seasonal passenger vessels
- Fishing boats
- Pilot boats
- Commercial pleasure boats
- Pump boats
- Displacement sailboats
- Trawlers
- Bow thrusters

P4 Light Duty

- Private pleasure boats
- Multi-hull pleasure boats
- Survey or rescue fast vessels
- Military fast vessels.

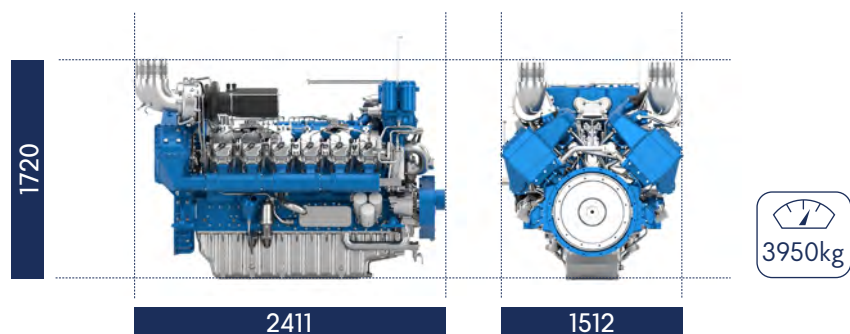
P5 High performance Duty

- Private pleasure boats
- Multi-hull pleasure boats

Baudouin's Engine DNA: Genuine Marine Power, Efficiency & Reliability

Our genuine marine engine design is specifically engineered for marine applications, ensuring durability, performance, and seamless integration in the most demanding environments. Designed for easy maintenance, our engines feature individual cylinder heads, allowing for quick servicing and minimal downtime to ensure uninterrupted operations. Built with key components made from highly durable materials, our engines guarantee long-term reliability and endurance in every condition.

Dimensions and dry weight (mm/kg)



Standard equipment

Cooling System

Fresh / raw water heat exchanger and expansion tank
 Cast iron centrifugal fresh water pump, belt driven
 Bronze self-priming raw water pump, belt driven
 High efficiency tubular heat exchanger

Lubrication System

Full flow screwable oil filter
 Fresh water cooled lube oil cooler

Fuel System

In-line injection pump with flanged mechanical governor
 Double wall injection bundle with leakage collector
 Duplex fuel filters replaceable engine running
 External fuel pre-filter with water separator

Intake Air and Exhaust System

Fresh water cooled turbo blower
 Fresh water cooled exhaust gas manifold

Electrical System

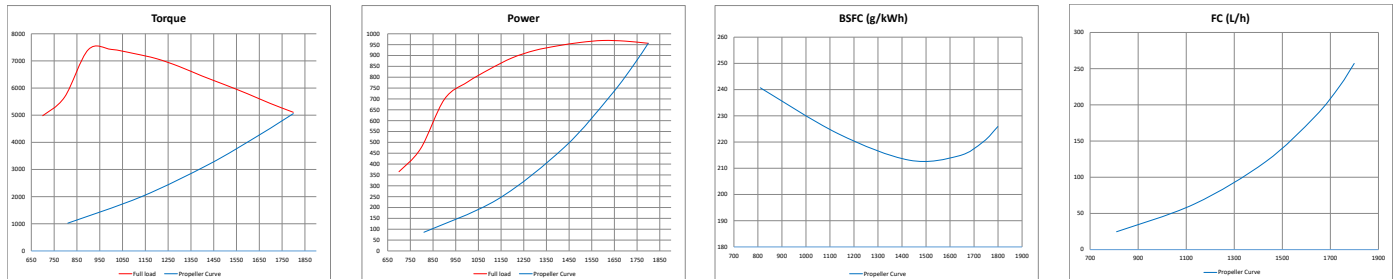
Voltage: 24V DC
 Electrical starter on flywheel crown
 Engine room and bridge panels
 175A battery charger

Optional Equipment

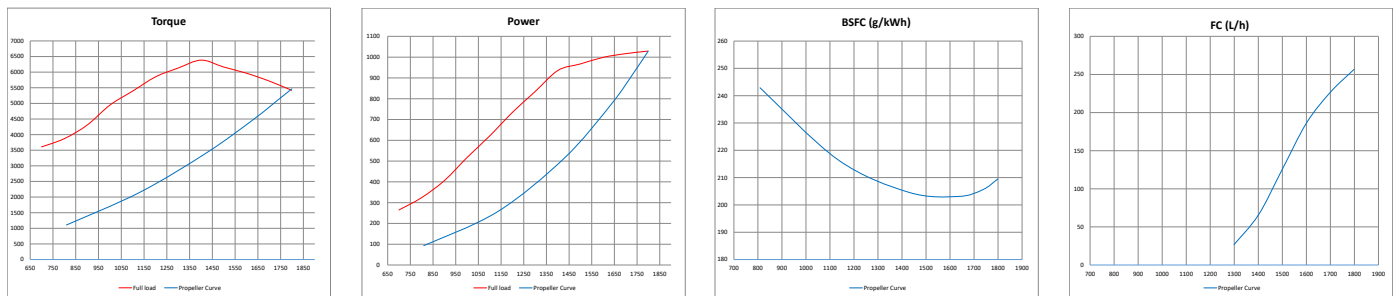
Keel Cooling configuration
 Elastic pads
 Front PTO
 Electric oil prelubricating pump

Performance

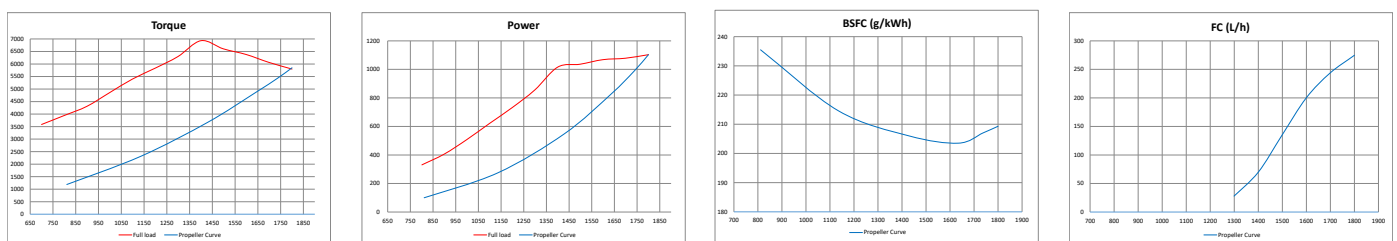
P1 956kW - 1800rpm



P2 1029kW - 1800rpm



P2 1104kW - 1800rpm



Power definition

(Standard ISO 3046-1:2002)

Reference conditions

Ambient temperature	25°C / 77°F
Barometric pressure	100 kPa
Relative humidity	30%R
Raw water temperature	25°C / 77°F

Fuel oil

Relative density	0,840 ± 0,005
Lower calorific power	42 700 kJ/kg
Consumption tolerances	± 5%
	(DIN ISO 3046-1)
Inlet limit temperature	35°C / 95°F

Our ratings also comply with classification societies maximum temperature definition without power derating.

Ambient temperature	45°C / 113°F
Raw water temperature	32°C / 90°F