

6M21.3

Common Rail Diesel Engine



Number of cylinders	6
Bore and stroke (mm)	127 X 165
Total displacement (L)	12.54
Cylinders	L6
Engine rotation	counter clockwise
Idle speed	650
Flywheel	14"
Flywheel housing	SAE 1

Rated power

Duty	kW	HP	RPM	Fuel consumption			IMO
				Optimum value	Rated power		
				g/kWh	g/kWh	l/h	
P1	368	500	1800	194	207	91	II
P2	405	550	1800	194	207	100	II
P3	441	600	2100	203	213	112	II

	P1	P2	P3
Application	Unrestricted Continuous	Heavy	Intermittent
Engine load variations	Very Little To None	Continuous	Important
Average Engine load factor	80-100%	30-80%	50%
Annual working time	More Than 5000 H	3000 -5000 H	1000 - 3000 H
Time at full load	Unlimited	8h Each 12h	2h Each 12h

P1 Continuous Duty

- Deep sea trawlers
- Shrimps trawlers
- Sea going tug boats
- River tug boats
- Push boats
- Freighters
- Dredges
- LCT
- Ferries

P2 Heavy Duty

- Deep sea trawlers
- Shrimps trawlers
- Sea going tug boats
- River tug boats
- Push boats
- Freighters
- Dredges
- LCT
- Ferries

P3 Intermittent Duty

- Seasonal passenger vessels
- Fishing boats
- Pilot boats
- Commercial pleasure boats
- Pump boats
- Displacement sailboats
- Trawlers
- Bow thrusters

P4 Light Duty

- Private pleasure boats
- Multi-hull pleasure boats
- Survey or rescue fast vessels
- Military fast vessels.

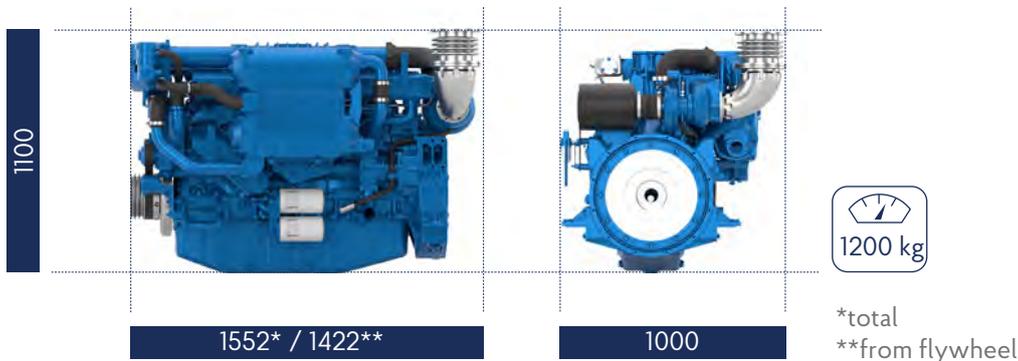
P5 High performance Duty

- Private pleasure boats
- Multi-hull pleasure boats

Baudouin's Engine DNA: Genuine Marine Power, Efficiency & Reliability

Our genuine marine engine design is specifically engineered for marine applications, ensuring durability, performance, and seamless integration in the most demanding environments. Designed for easy maintenance, our engines feature individual cylinder heads, allowing for quick servicing and minimal downtime to ensure uninterrupted operations. Built with key components made from highly durable materials, our engines guarantee long-term reliability and endurance in every condition.

Dimensions and dry weight (mm/kg)



Standard equipment

Cooling System

Two - stage cooling circuit with built - in HT thermostatic valve
 Integrated fresh water expansion tank
 High efficiency tubestack heat exchanger
 Belt driven centrifugal fresh water pump
 Self priming raw water pump with rubber impeller

Lubrication System

Full flow lube oil filters duplex type
 Fresh water cooled lube oil cooler intergrated in cylinder block

Fuel System

Common-rail electronic injection
 High pressure pump with double walled high pressure pipes
 Fuel oil filter duplex type
 External fuel pre-filter with water separator

Intake Air and Exhaust System

Double flow raw water cooled charge air cooler module
 High efficiency dry turbocharger
 Water cooled exhaust manifold

Electrical System

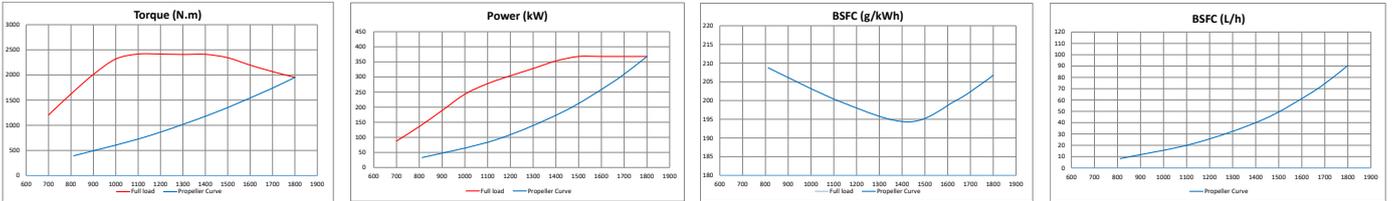
Voltage: 24 V DC insulated
 Electrical Starter
 120A battery Alternator

Optional Equipment

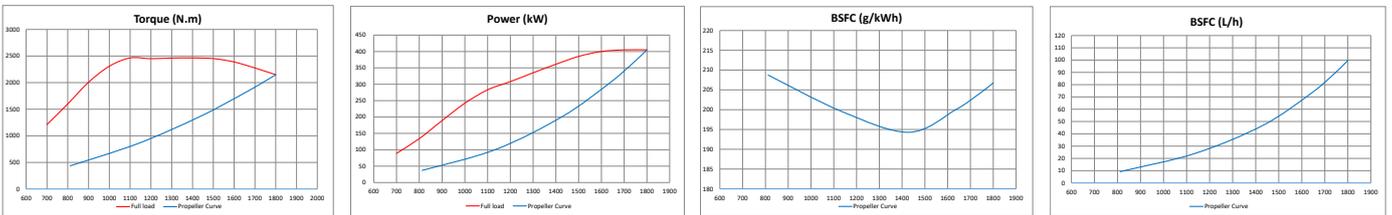
Keel Cooling configuration
 550N.m front PTO with elastic coupling
 Elastic mounting
 Air starter
 Fresh water pre-heater
 Cabin heating connections
 Additional displays

Performance

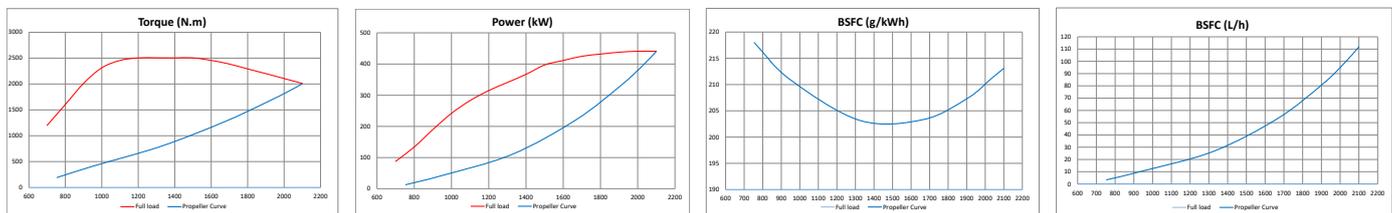
P1 - 368 kW - 1800 rpm



P2 - 405 kW - 1800 rpm



P3 - 441 kW - 2100 rpm



Power definition

(Standard ISO 3046/1 - 2002)

Reference conditions

Ambient temperature	25°C / 77°F
Barometric pressure	100 kPa
Relative humidity	30%R
Raw water temperature	25°C / 77°F

Fuel oil

Relative density	0,840 ± 0,005
Lower calorific power	42 700 kJ/kg
Consumption tolerances	+ 5%
	(DIN ISO 3046-1)
Inlet limit temperature	35°C / 95°F

Our ratings also comply with classification societies maximum temperature definition without power derating.

Ambient temperature	45°C / 113°F
Raw water temperature	32°C / 90°F