

8F21

Common rail diesel engine



Common rail diesel engine, 2-stage turbocharging



Number of cylinders 8-V type Bore and stroke (mm) 127 x 165 Total displacement (L) 16.7

Engine rotation counter clockwise

Idle speed 650 Flywheel 14" Flywheel housing SAE1

### Rated power - Fuel consumption

	kW	HP	RPM	Fuel consumption			
Duty				Optimum value	Rated power		IMO
				g/kWh	g/kWh	l/h	
Р3	809	1100	2300	211	215	212	II
P4	919	1250	2300	207	223	250	II
P5	1000	1360	2300	204	224	274	II

	Р3	P4	P5
Application	Intermittent	Light	High performance
Engine load variations	Important	Very important	Important
Average Engine load factor	60%	60%	60%
Annual working time	1000 - 3000h	Less than 1500h	500h
Time at full load	2h each 12h	1h each 12h	1h each 12h

#### P1 Continuous Duty Typical applications:

- Deep sea trawlers
- Shrimps trawlers
- · Sea going tug boats
- · River tug boats
- Push boats
- Freighters
- Dredges · LCT
- Ferries

## P2 Heavy Duty Typical applications:

- Deep sea trawlers
- Shrimps trawlers
- · Sea going tug boats
- · River tug boats
- Push boats
- Freighters
- Dredges
- · LCT
- Ferries

#### P3 Intermittent Duty Typical applications:

- · Seasonal passenger vessels
- Fishing boats
- Pilot boats
- Commercial pleasure boats
- Pump boats
- Displacement sailboats
- Trawlers
- Bow thrusters

# P4 Light Duty Typical applications:

- · Private pleasure boats
- Multi-hull pleasure boats
- Survey or rescue fast vessels
- · Military fast vessels.

## P5 High performance Duty Typical applications:

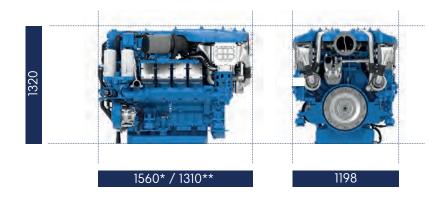
- · Private pleasure boats
- Multi-hull pleasure boats

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### Dimensions and dry weight (mm/kg)





\*total

\*\*from flywheel

## Standard equipment

Engine & Block Cast iron cylinder block

Separate cast iron cylinder heads Replaceable valves guides and seats Steel forged crankshaft with 5 bearings

Lube oil cooled light steel piston with 3 high performance piston rings

Cooling System

Two - stage cooling circuit with built - in HT thermostatic valve

Integrated fresh water expansion tank High efficiency tubular heat exchanger Belt driven centrifugal fresh water pump

Self priming raw water pump with bronze impeller

**Lubrication System** Full flow lube oil filters duplex type

Fresh water cooled lube oil heat exchanger

Fuel System Common-rail electronic injection

High pressure pump with shielded high pressure injection rail and pipes

Fuel oil filter duplex type

External fuel pre-filter with water separator

Intake Air and Exhaust System Double flow raw water cooled intake air heat exchanger module

High efficiency dry turbocharger with ball bearing technology

Two Stage Turbocharging system

**Electrical System** Voltage: 24V DC insulated

Electrical starter

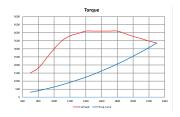
200A battery alternator

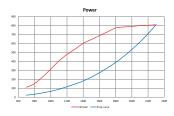


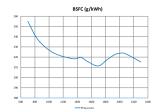
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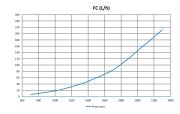
#### **Performance**

P3 - 809 kW - 2300 rpm

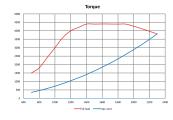


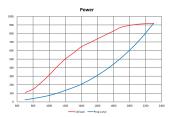


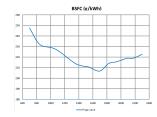


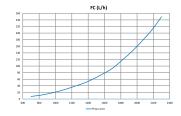


P4 - 919 kW - 2300 rpm

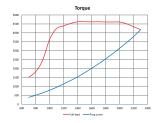


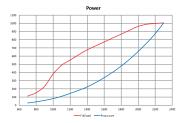


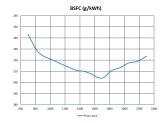


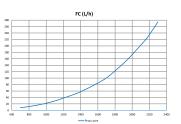


P5 - 1000 kW - 2300 rpm









#### **Power definition**

(Standard ISO 3046/1 - 2002)

#### **Reference conditions**

Ambient temperature Barometric pressure Relative humidity Raw water temperature 25°C / 77°F 100 kPa 30%R 25°C / 77°F

### Fuel oil

Relative density Lower calorific power Consumption tolerances

Inlet limit temperature

0,840 ± 0,005 42 700 kJ/kg + 5%

(DIN ISO 3046-1) 35°C / 95°F Ambient temperature
Raw water temperature

power derating.

Our ratings also comply with classification societies maximum

temperature definition without

45°C / 113°F re 32°C / 90°F

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