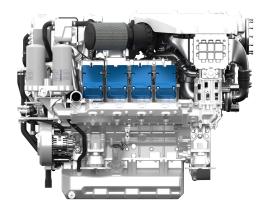






Baudouin

8F21 Common rail diesel engine, 2-stage turbocharging



Number of cylinders Bore and stroke (mm) Total displacement (L) Engine rotation Idle speed Flywheel Flywheel housing

8 127 x 165 16.7 counter clockwise 700 SAE 14" SAE 1

Customer benefits

Most advanced Common Rail technology and high-end injection system (2200 bar), key to achieve strict emissions regulations and competitive performances

Highly efficient turbochargers optimized to operate with high performance keeping fuel consumption under control Individual cylinder heads allowing easy maintenance

Key components made of highly reliable materials.

Rated power - Fuel consumption

				Fuel consumption			
Duty	kW	HP	RPM	Optimum value	Rated	power	IMO
				g/kWh	g/kWh	l/h	
P5	1000	1360	2300	204	223	274	

	Р5
Application	High performance
Engine load variations	Important
Average Engine load factor	60%
Annual working time	500h
Time at full load	1h each 12h

P5 High performance Duty Typical applications:
· Privato plazcuro hoato

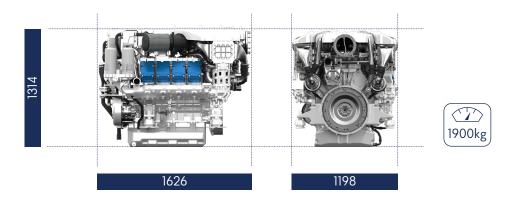
• Multi-hull pleasure boats

2



8F21 Common rail diesel engine, 2-stage turbocharging

Dimensions and dry weight (mm/kg)



Standard equipment

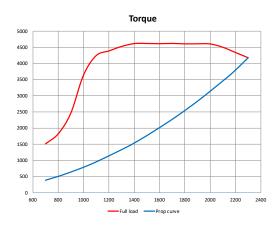
Engine & Block	Cast iron cylinder block Separate cast iron cylinder heads Replaceable valves guides and seats Steel forged crankshaft with 5 bearings Lube oil cooled light steel piston with 3 high performance piston rings
Cooling System	Two - stage cooling circuit with built - in HT thermostatic valve Integrated fresh water expansion tank High efficiency tubular heat exchanger Gear driven centrifugal raw water pump Self priming raw water pump with bronze impeller
Lubrication System	Full flow lube oil filters duplex type Fresh water cooled lube oil heat exchanger
Fuel System	Common-rail electronic injection High pressure pump with shielded high pressure injection rail and pipes Fuel oil filter duplex type External fuel pre-filter with water separator
Intake Air and Exhaust System	Double flow raw water cooled intake air heat exchanger module High efficiency dry turbocharger with ball bearing technology Two Stage Turbocharging system
Electrical System	Voltage: 24V DC insulated Electrical starter 190A battery alternator

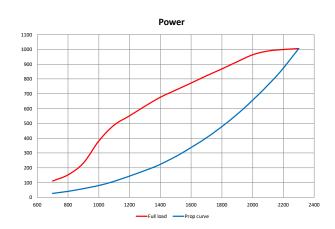
Common rail diesel engine, 2-stage turbocharging

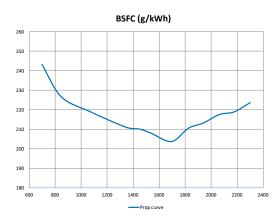
8F21

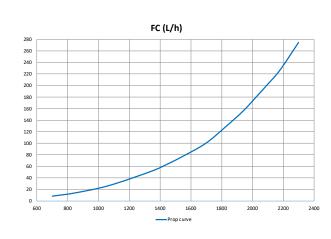
Performance

P5 - 1000 kW - 2300 rpm









Power definition (Standard ISO 3046/1 - 1995 (F))

Reference conditions

Ambient temperature Barometric pressure Relative humidity Raw water temperature

25°C / 77°F	Re
100 kPa	Lo
30%R	Co

25°C / 77°F

| Fuel oil

elative density ower calorific power Consumption tolerances

Inlet limit temperature

0,840 ± 0,005 42 700 kJ/kg + 5% (DIN ISO 3046-1) 35°C /95°F

Our ratings also comply with classification societies maximum temperature definition without power derating.

Ambient temperature	45°C / 113°F
Raw water temperature	32°C / 90°F