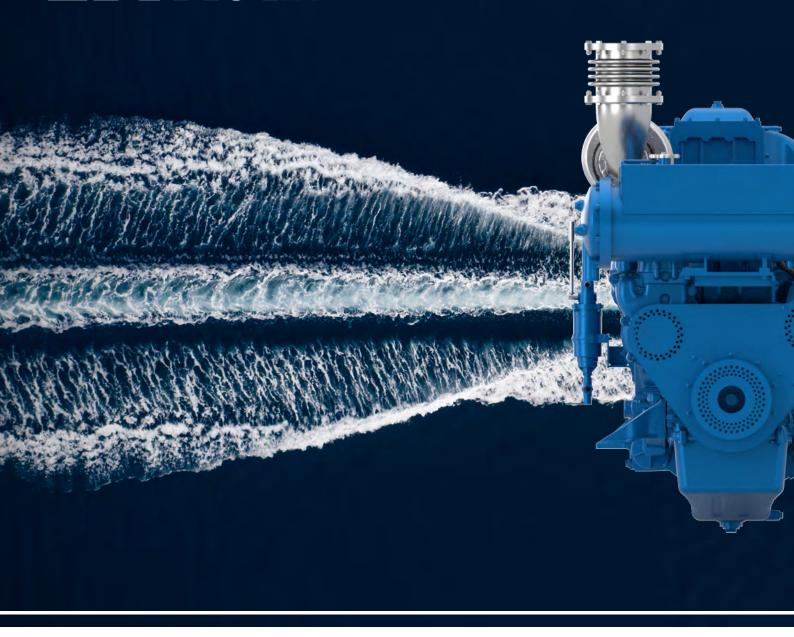
### **Baudouin**



# 6M16

Mechanical injection diesel engine



#### Mechanical injection diesel engine



Number of cylinders 6 Bore and stroke (mm)  $126 \times 130$ Total displacement (L) 9.7 Cylinders L6

Engine rotation counter clockwise

Idle speed 650 Flywheel SAE1 Flywheel housing 14"

#### Rated power

				Fuel consumption			
Duty	kW	HP	RPM	Optimum value	Rated power		IMO
				g/kWh	g/kWh	l/h	
P1	240	326	2100	200	218	62	II
P2	264	359	2100	203	225	70	II

	P1	P2	Р3
Application	Unrestricted Continuous	Heavy	Intermittent
Engine load variations	Very Little To None	Continuous	Important
Average Engine load factor	80-100%	30-80%	50%
Annual working time	More Than 5000 H	3000 -5000 H	1000 - 3000 H
Time at full load	Unlimited	8h Each 12h	2h Each 12h

#### P1 Continuous Duty

- · Deep sea trawlers
- Shrimps trawlers
- · Sea going tug boats
- River tug boats
- Push boats
- Freighters
- Dredges
- · LCT • Ferries

#### P2 Heavy Duty

- · Deep sea trawlers
- Shrimps trawlers
- · Sea going tug boats
- River tug boats
- Push boats
- Freighters
- Dredges
- · LCT Ferries

- Seasonal passenger vessels
  - · Fishing boats

P3 Intermittent Duty

- Pilot boats
- Commercial pleasure boats
- Pump boats
- Displacement sailboats
- Trawlers
- Bow thrusters

#### P4 Light Duty

- · Private pleasure boats
- Multi-hull pleasure boats
- · Survey or rescue fast vessels
- Military fast vessels.

#### P5 High performance Duty

- · Private pleasure boats
- Multi-hull pleasure boats

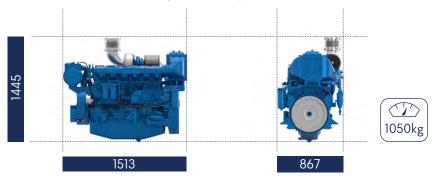
#### Baudouin's Engine DNA: Genuine Marine Power, Efficiency & Reliability

Our genuine marine engine design is specifically engineered for marine applications, ensuring durability, performance, and seamless integration in the most demanding environments. Designed for easy maintenance, our engines feature individual cylinder heads, allowing for quick servicing and minimal downtime to ensure uninterrupted operations. Built with key components made from highly durable materials, our engines guarantee long-term reliability and endurance in every condition.



#### Mechanical injection diesel engine

#### Dimensions and dry weight (mm/kg)



### Standard equipment

Cooling System Fresh / raw water heat exchanger with integrated thermostatic valves

and expansion tank

Cast iron centrifugal fresh water pump, belt driven Self-priming raw water pump, mechanically driven

**Lubrication System** Full flow screwable oil filter

Fresh water cooled lube oil cooler

**Fuel System**Duplex fuel filters replaceable engine running

Water separator

Double wall injection bundle

Intake Air and Exhaust System Exhaust gas manifold cooled by the engine fresh water

Turbo blower with insulated turbine housing Low water temperature cooled intake air cooler

**Electrical System** Voltage 24Vdc

Electrical starter on flywheel crown

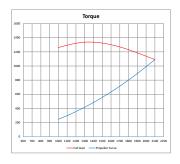
55A battery charger

Optional Equipment Keel Cooling configuration

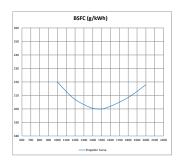
Front PTO Wet exhaust Elastic pads

#### **Performance**

#### P1 - 240kW - 2100rpm

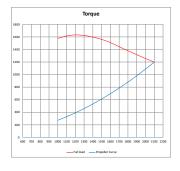


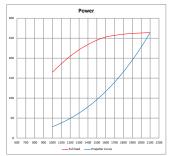


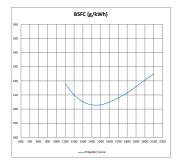


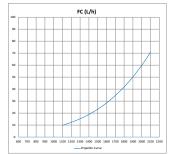


#### P2 - 264kW - 2100rpm









#### **Power definition**

(Standard ISO 3046-1:2002)

#### **Reference conditions**

 $\begin{array}{lll} \mbox{Ambient temperature} & 25^{\circ}\mbox{C} \slash 77^{\circ}\mbox{F} \\ \mbox{Barometric pressure} & 100 \mbox{ kPa} \\ \mbox{Relative humidity} & 30\%\mbox{R} \\ \mbox{Raw water temperature} & 25^{\circ}\mbox{C} \slash 77^{\circ}\mbox{F} \\ \end{array}$ 

#### Fuel oil

Relative density  $0.840 \pm 0.005$ Lower calorific power  $42\,700\,\mathrm{kJ/kg}$ Consumption tolerances  $\pm\,5\%$ Inlet limit temperature  $35^\circ\mathrm{C}\,/95^\circ\mathrm{F}$ 

## Our ratings also comply with classification societies maximum temperature definition without power derating.

Ambient temperature  $45^{\circ}\text{C} / 113^{\circ}\text{F}$ Raw water temperature  $32^{\circ}\text{C} / 90^{\circ}\text{F}$  Moteurs Baudouin reserve the right to modify these specifications, without notice. Document not contractual.